Chem-Impex International, Inc.

Tel: (630) 766-2112 Fax: (630) 766-2218

E-mail: sales@chemimpex.com Web site: www.chemimpex.com

Shipping and Correspondence: Manufacturing site:

Wood Dale, IL 60191 Wood Dale, IL 60191

Certificate of Analysis

Catalogue Number 03126

Lot Number 000872-20170101

Product L-Phenylglycine tert-butyl ester hydrochloride

825 Dillon Drive

 $L\text{-Phg-OtBu} \bullet HCl$

CAS Number 161879-12-5 **Molecular Formula** C₁₂H₁₇NO₂·HCl

Molecular Weight 243.73

Appearance White to off-white powder

Water Content (Karl 0.2%

Fisher)

935 Dillon Drive

Optical Rotation [a]_D²⁵ = +87° (C=1 in MeOH)

Infrared Spectrum Conforms to structure

Related Substances Phenyl glycine: < 0.5% (by TLC)

Assay by titration 101.7% **D-Enantiomer** < 0.3% **Purity by HPLC** 99.9%

Chiral Purity > 99.7% (ee) **Storage** Store at 0-8 °C

Remarks See material safety data sheet for additional information

For laboratory use only

The foregoing is a copy of the Certificate of Analysis as provided by our supplier

Bala Kumar

Quality Control Manager